

WHAT IS CLAIMED IS:

1. A bi-functional nonwoven fabric wipe, comprising:
a hydroentangled composite fibrous matrix having first and second
opposite expansive surfaces,
5 said first expansive surface being provided by a first outer layer of said
composite fibrous matrix, and exhibiting a relatively soft, smooth surface
texture,
said second expansive surface being provided by a second outer layer of
said composite fibrous matrix, and exhibiting a relatively abrasive surface
10 texture,
whereby the differing surface textures of said opposite expansive surface
provide bi-functional characteristics for said wipe.

2. A bi-functional nonwoven fabric wipe in accordance with claim 1,
wherein:

15 said first and second expansive surfaces of said composite fiber matrix
are of differing colors.

3. A bi-functional nonwoven fabric wipe in accordance with claim 2,
wherein:

20 said differing colors of said first and second expansive surfaces comprise
colored fibrous elements provided in one of said first and second outer layers of
said composite fibrous matrix.

4. A bi-functional nonwoven fabric wipe in accordance with claim 2,
wherein:

25 said differing colors of said first and second expansive surfaces comprise
a colored binder composition applied to said second expansive surface, said
binder composition enhancing surface abrasiveness of said second expansive
surface.

5. A bi-functional nonwoven fabric wipe in accordance with claim 1,
including:

30 a binder composition applied to said second expansive surface for
enhancing surface abrasiveness of said second expansive surface.

6. A bi-functional nonwoven fabric wipe in accordance with claim 5,
wherein:

said binder composition is scatter-applied.

7. A bi-functional nonwoven fabric wipe in accordance with claim 5,
wherein:

said binder composition is pattern-applied.

8. A bi-functional nonwoven fabric wipe in accordance with claim 1,
wherein:

said first outer layer of said composite fibrous matrix substantially
entirely comprises cellulosic fibrous material, and said second outer layer
comprises a blend of cellulosic fibrous material and synthetic fibrous material.

9. A bi-functional nonwoven fabric wipe in accordance with claim 8,
wherein:

said cellulosic fibrous material consists essentially of rayon fibers.

10. A bi-functional nonwoven fabric wipe in accordance with claim 8,
wherein:

said blend comprises rayon fibrous material and PET fibrous material.

11. A bi-functional nonwoven fabric wipe in accordance with claim 1,
wherein:

said composite fibrous matrix further comprises an intermediate layer
positioned between said first and second outer layer.

12. A bi-functional nonwoven fabric wipe in accordance with claim
11, wherein:

said intermediate layer consists essentially of synthetic fibers, each of
said first and second outer layers comprising cellulosic fibers.

13. A bi-functional nonwoven fabric wipe in accordance with claim
11, wherein:

said first outer layer consists essentially of rayon fibers, and said second
outer layer comprises a blend of PET fibers and rayon fibers.

14. A bi-functional nonwoven fabric wipe in accordance with claim
11, including:

a binder composition applied to said second expansive surface of said second outer layer for enhancing surface abrasiveness.

15. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:

5 said fabric wipe is apertured.